



Sample Inspection Sheet of Tip-Top Molds

Part Nunmber:			T-1 Date:2014-2-13			MATERIAL:PA6+GF30			SHRINKANG:1.003		
731-08906			Part			Steel					
Item#	Dra Spec.	To	Cav. 1	Cav. 2	Result	Dra Spec.	To	Cav. 1	Cav. 2	Result	Remark
11	0.078	±0.003	0.080	0.079	OK	0.078	±0.003	0.081	0.081	OK	
12	0.097	±0.005	0.098	0.099	OK	0.097	±0.005	0.102	0.102	OK	
15	1.869	±0.005	1.868	1.866	OK	1.875	±0.005	1.874	1.873	OK	
16	1.719	±0.005	1.719	1.718	OK	1.724	±0.005	1.725	1.725	OK	
17	0.400	±0.005	0.397	0.396	OK	0.401	±0.005	Could not be measured.			
18	1.060	±0.015	1.055-1.063	1.056-1.061	OK	1.063	±0.015	1.063	1.063	OK	
29	0.248	±0.005	0.247	0.247	OK	0.249	±0.005	0.249	0.249	OK	
30	0.164	±0.005	0.159	0.159	OK	0.164	±0.005	0.164	0.164	OK	
31	0.773	±0.005	0.770	0.770	OK	0.775	±0.005	0.776	0.776	OK	
41	0.170	±0.005	0.170	0.170	OK	0.171	±0.005	0.173	0.173	OK	
42	0.145-0.140	±0.005	0.141	0.141	OK	0.145-0.14	±0.005	0.142	0.141	OK	
43	0.158	±0.005	0.157	0.158	OK	0.158	±0.005	0.158	0.158	OK	
44	0.583	±0.005	0.584	0.584	OK	0.585	±0.005	0.585	0.585	OK	
57	0.690	±0.020	0.696	0.697	OK	0.692	±0.020	0.699	0.699	OK	
58	0.885	±0.005	0.882	0.883	OK	0.888	±0.005	0.886	0.886	OK	
59	0.460	±0.005	0.458	0.457	OK	0.461	±0.005	0.463	0.463	OK	
63	0.386	±0.005	0.382	0.380	OK	0.387	±0.005	0.388	0.388	OK	
66	0.820	±0.005	0.79-0.797	0.79-0.796	OK	0.822	±0.005	0.802	0.802	OK	3D part:0.795, steel:0.798
69	0.150	±0.005	0.149	0.148	OK	0.150	±0.005	0.152	0.152	OK	
Comments:			Item17 can not be measured. Item 66 is good per 3D.The rest are good.								

Inspected by:Hong Wu	Checked by: Yiwei Liu	Approved by:Iris Chen
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